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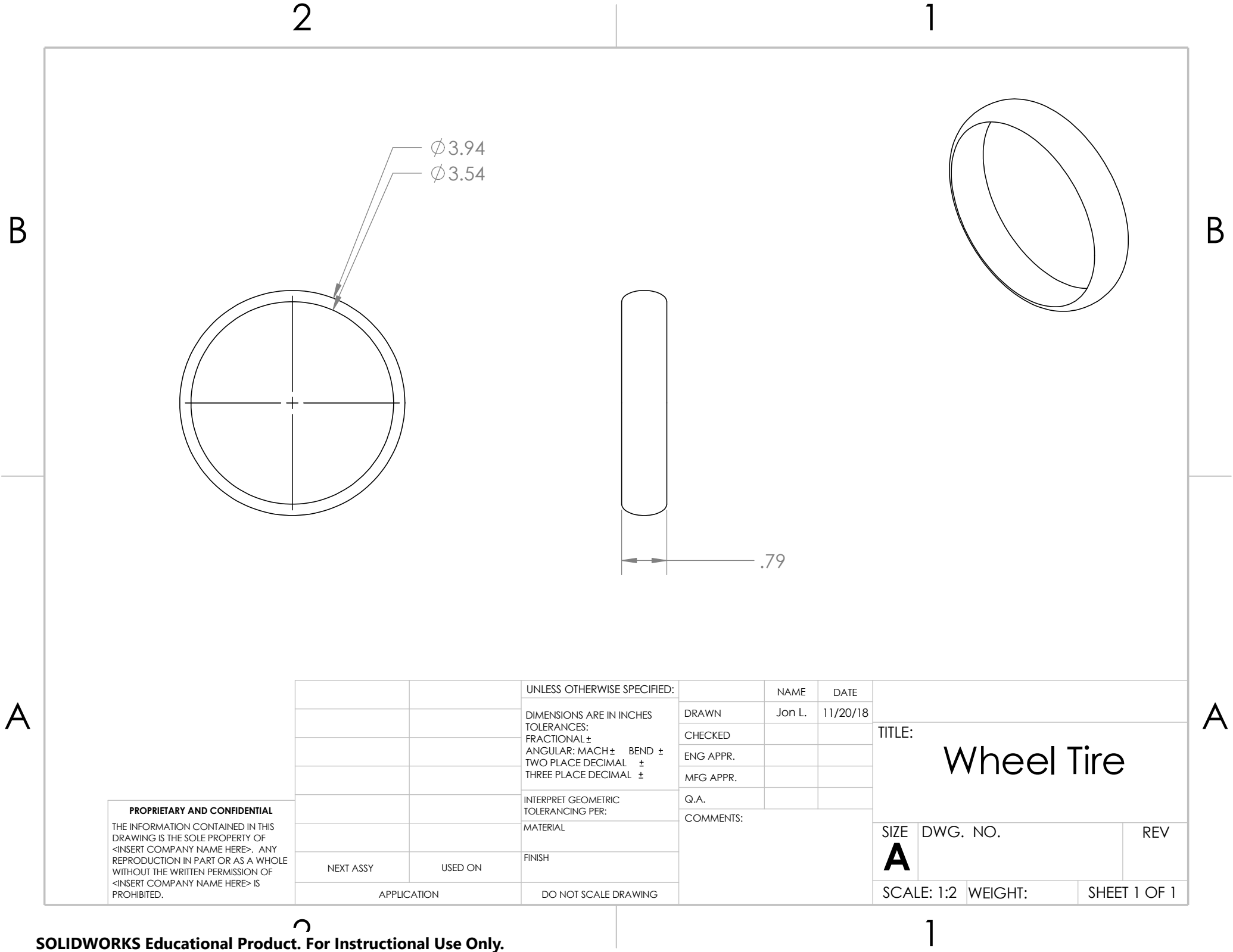
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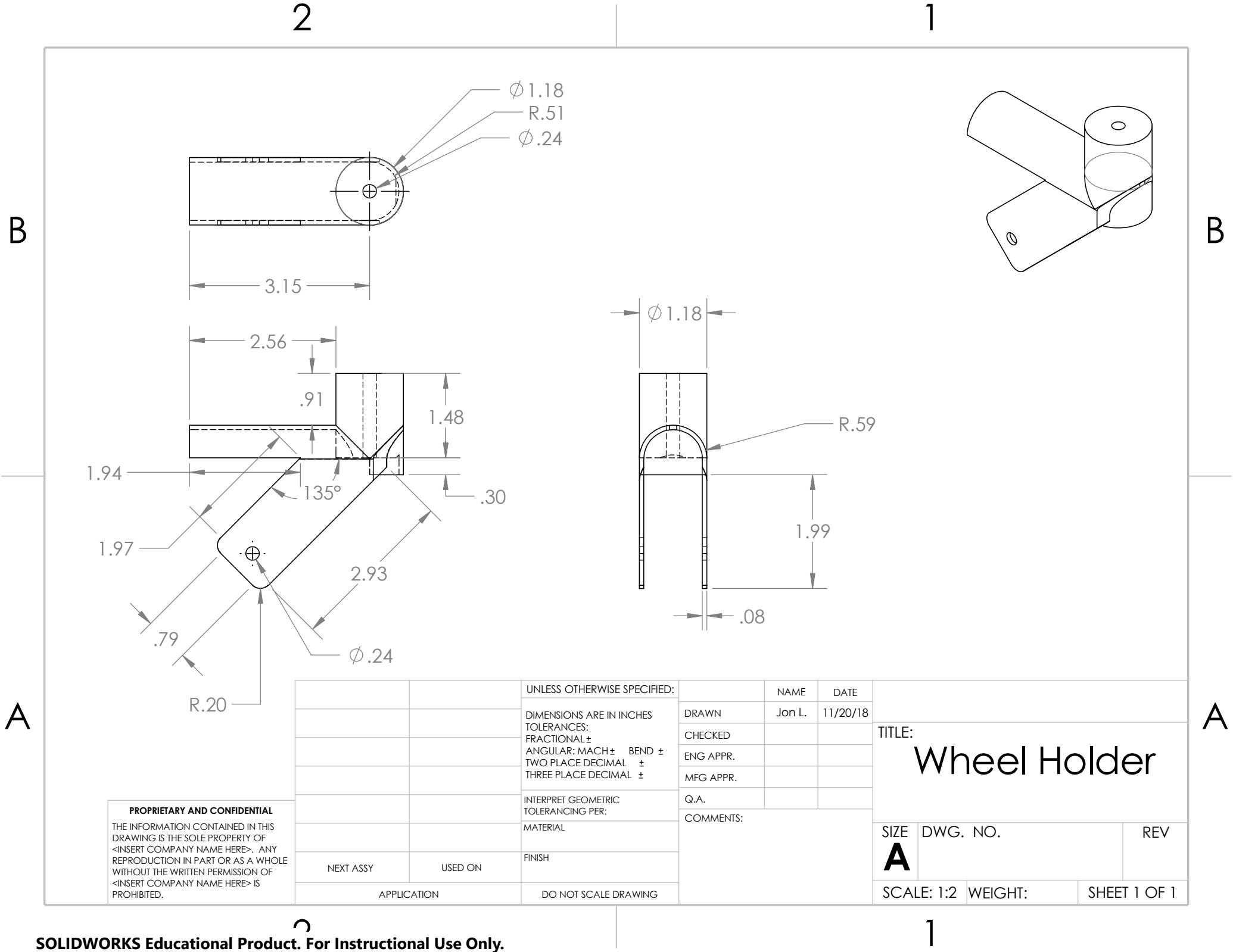
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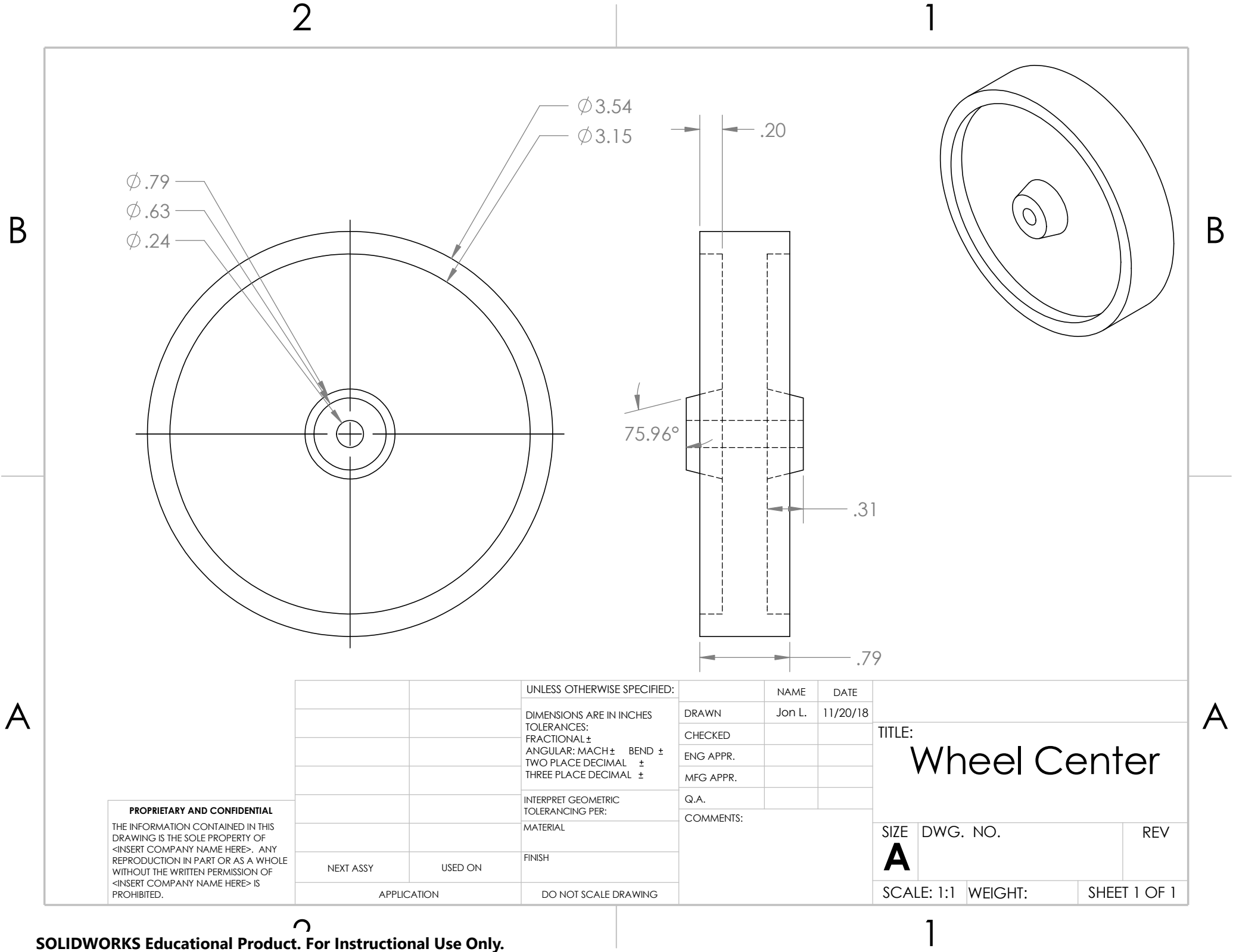
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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:
Wheel Vertical Support

SIZE	DWG. NO.	REV
A		
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1







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		UNLESS OTHERWISE SPECIFIED:
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		TOLERANCES:
		FRACTIONAL \pm
		ANGULAR: MACH \pm BEND \pm
		TWO PLACE DECIMAL \pm
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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

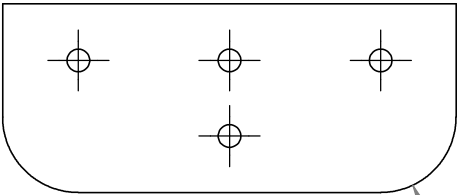
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DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
Wheel Center		
SIZE	DWG. NO.	REV
A		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

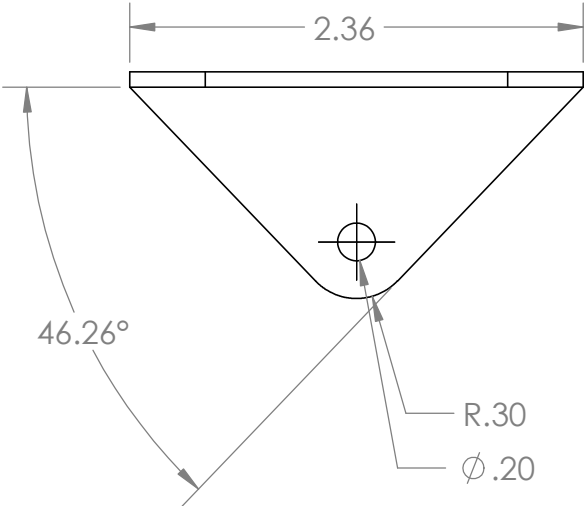
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All holes 0.12"D unless otherwise specified.



R.39



.39

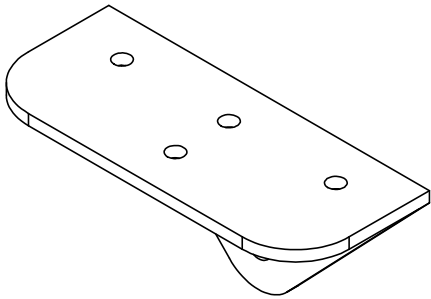
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1.01

.91

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		THREE PLACE DECIMAL ±
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

Vertical Support Bracket

SIZE

A

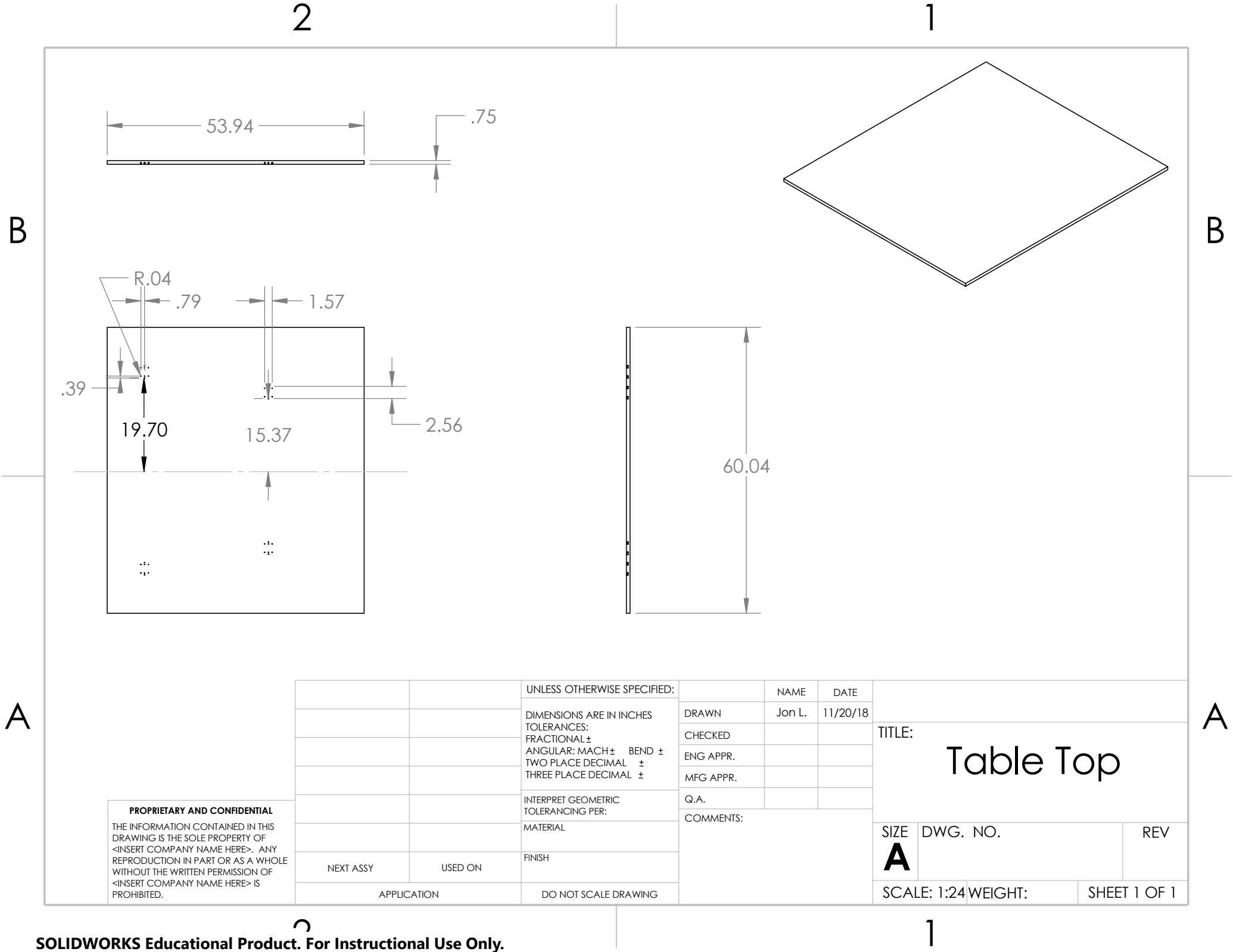
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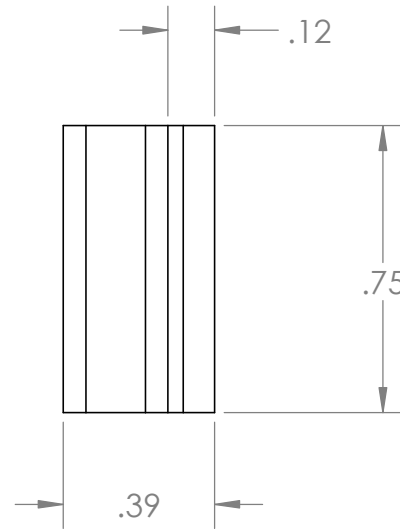
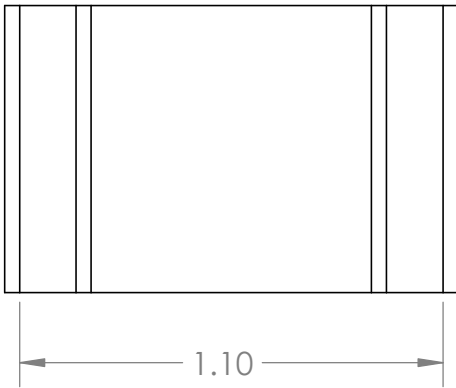
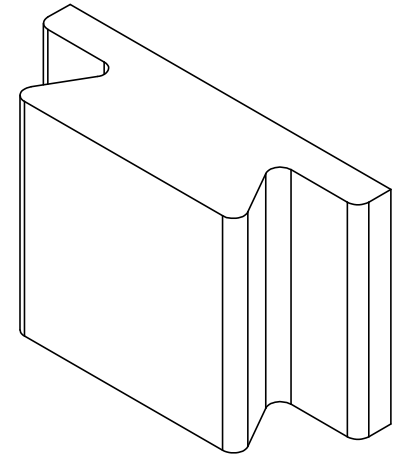
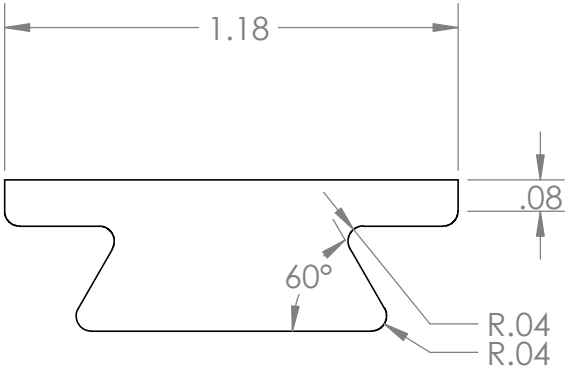
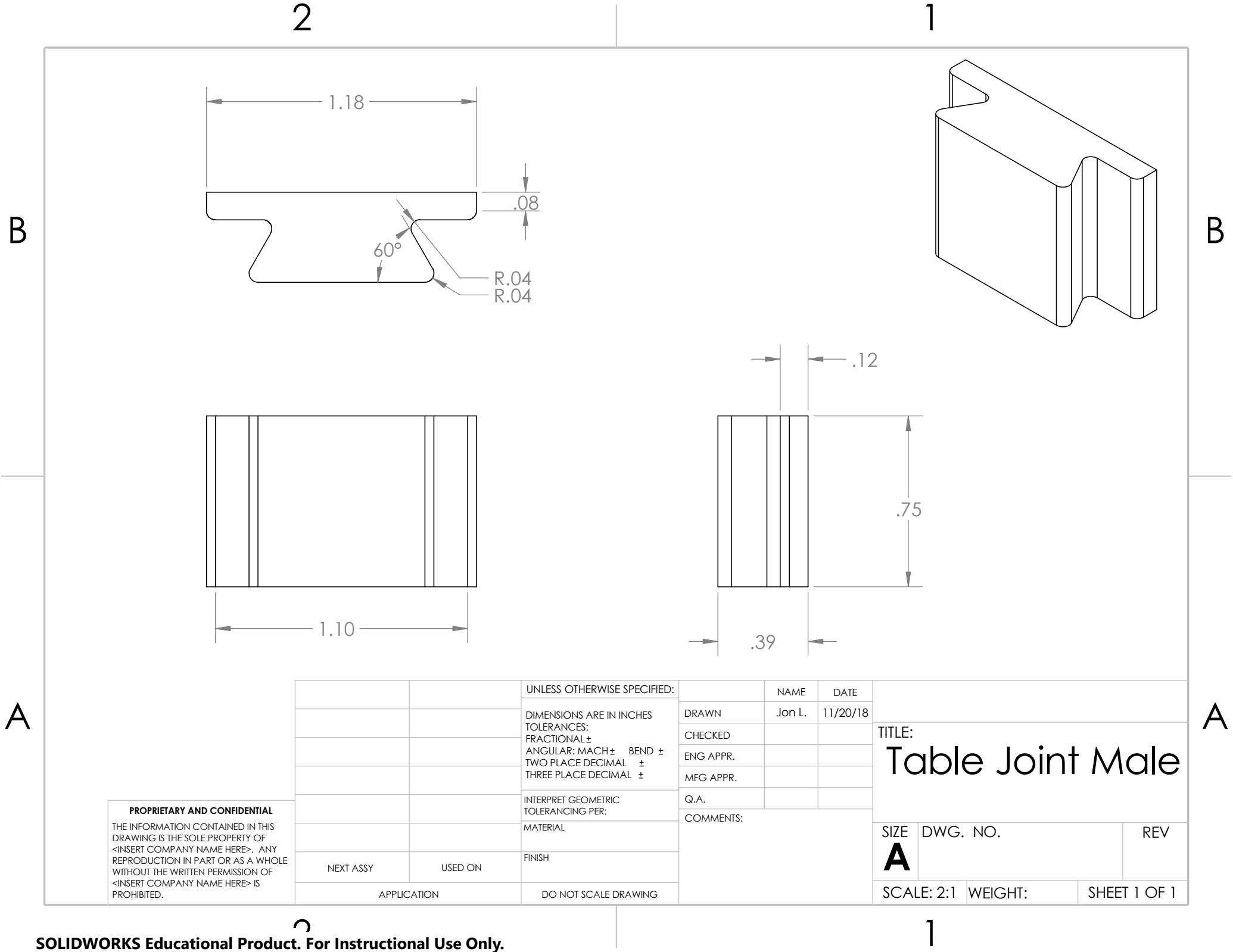
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SCALE: 1:1

WEIGHT:

SHEET 1 OF 1



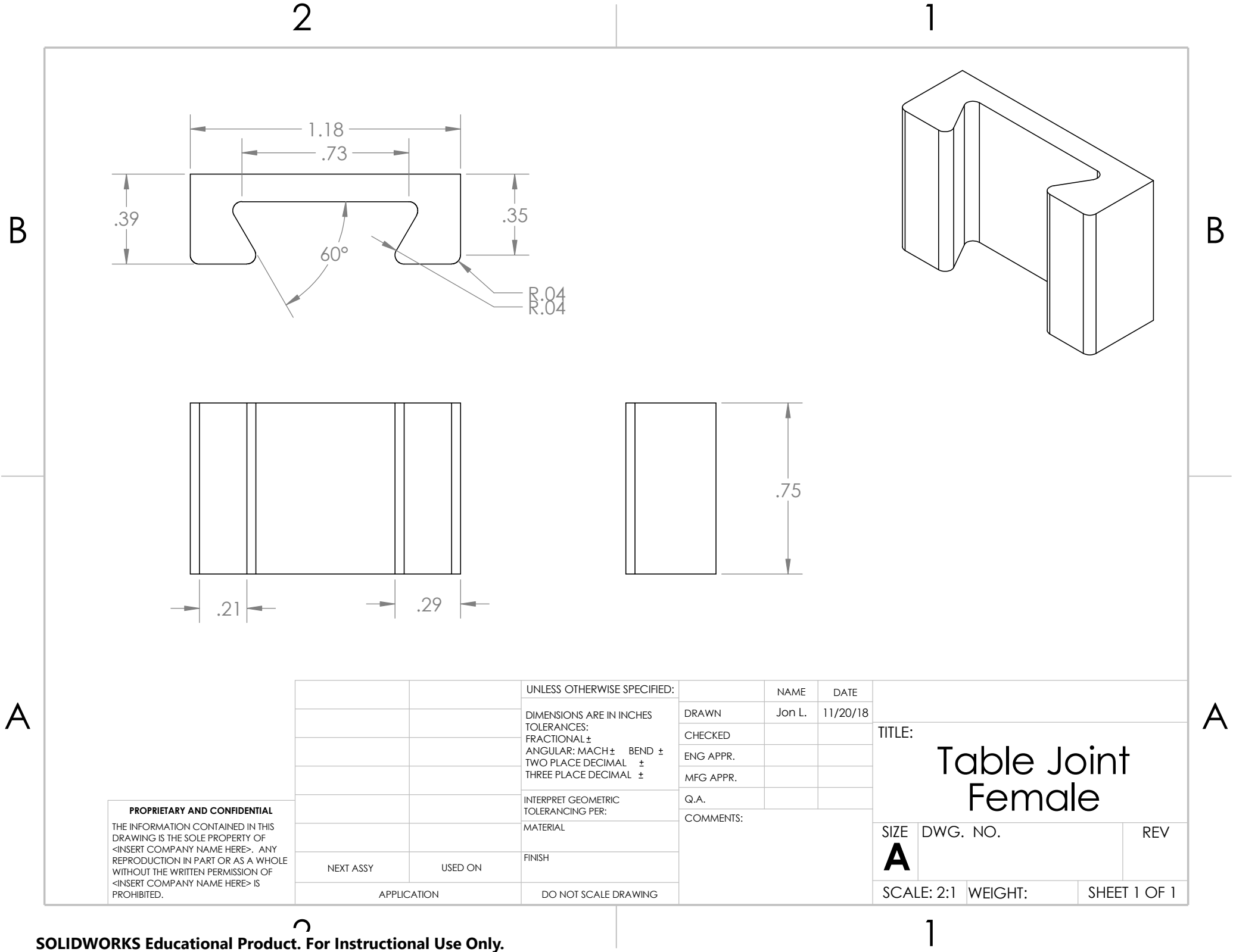


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		TOLERANCES:
		FRACTIONAL ±
		ANGULAR: MACH ± BEND ±
		TWO PLACE DECIMAL ±
		THREE PLACE DECIMAL ±
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
Table Joint Male		
SIZE	DWG. NO.	REV
A		
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1



B

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A

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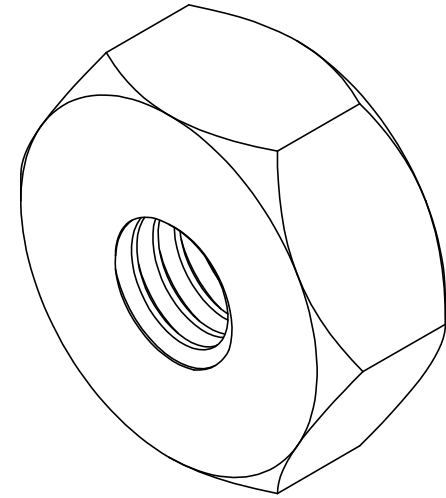
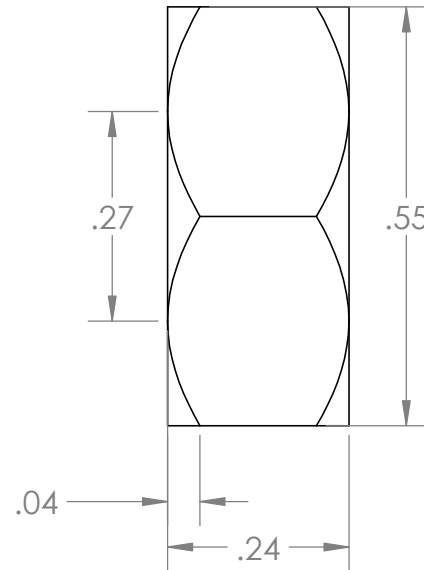
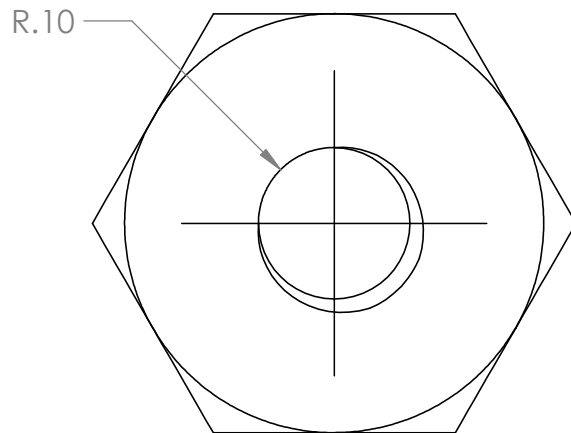
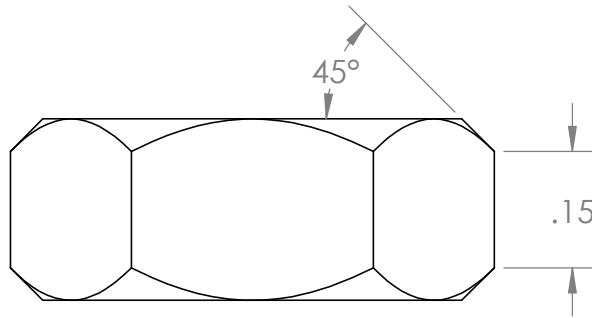
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			Table Joint Female		
SIZE	DWG. NO.	REV			
A			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1

B

B



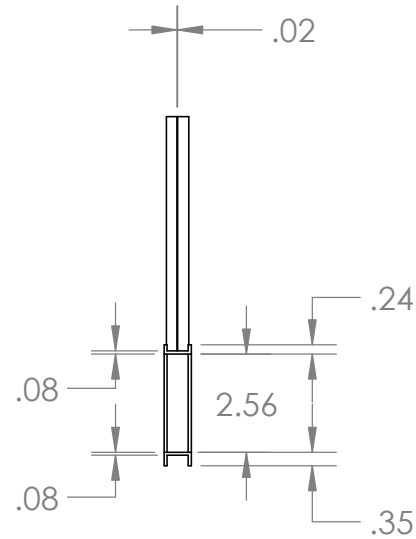
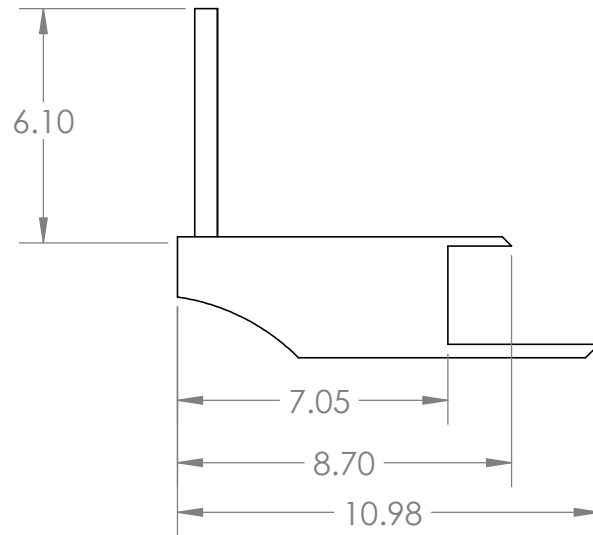
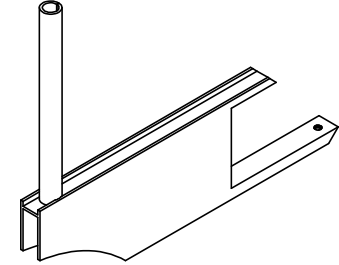
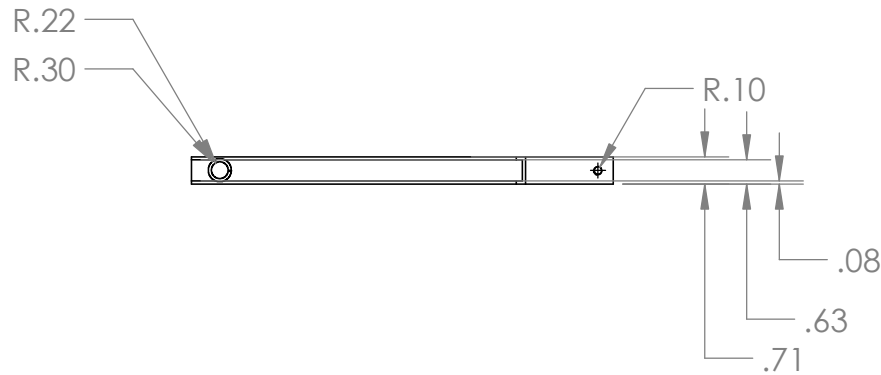
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Nut</div>			
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18				
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		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±				SIZE <div>A</div> DWG. NO. <div></div> REV <div></div>			
		THREE PLACE DECIMAL ±	Q.A.						
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:						
		MATERIAL				SCALE: 4:1WEIGHT:SHEET 1 OF 1			
		FINISH							
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING							

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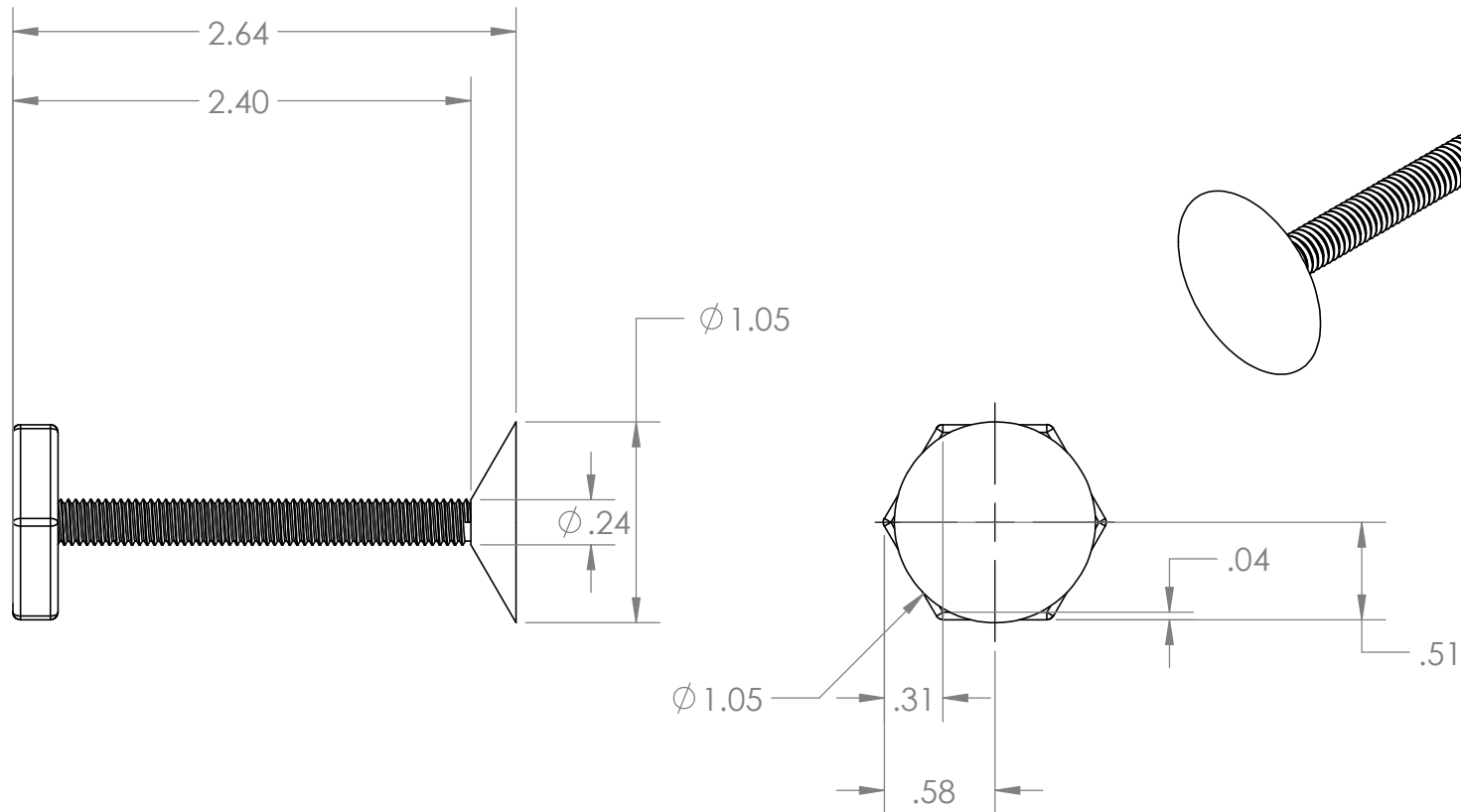
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <h1>Net Holder</h1>			
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18				
		TOLERANCES:	CHECKED						
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV A			
		THREE PLACE DECIMAL ±	Q.A.						
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:						
		MATERIAL				SCALE: 1:5 WEIGHT: SHEET 1 OF 1			
		FINISH							
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING							

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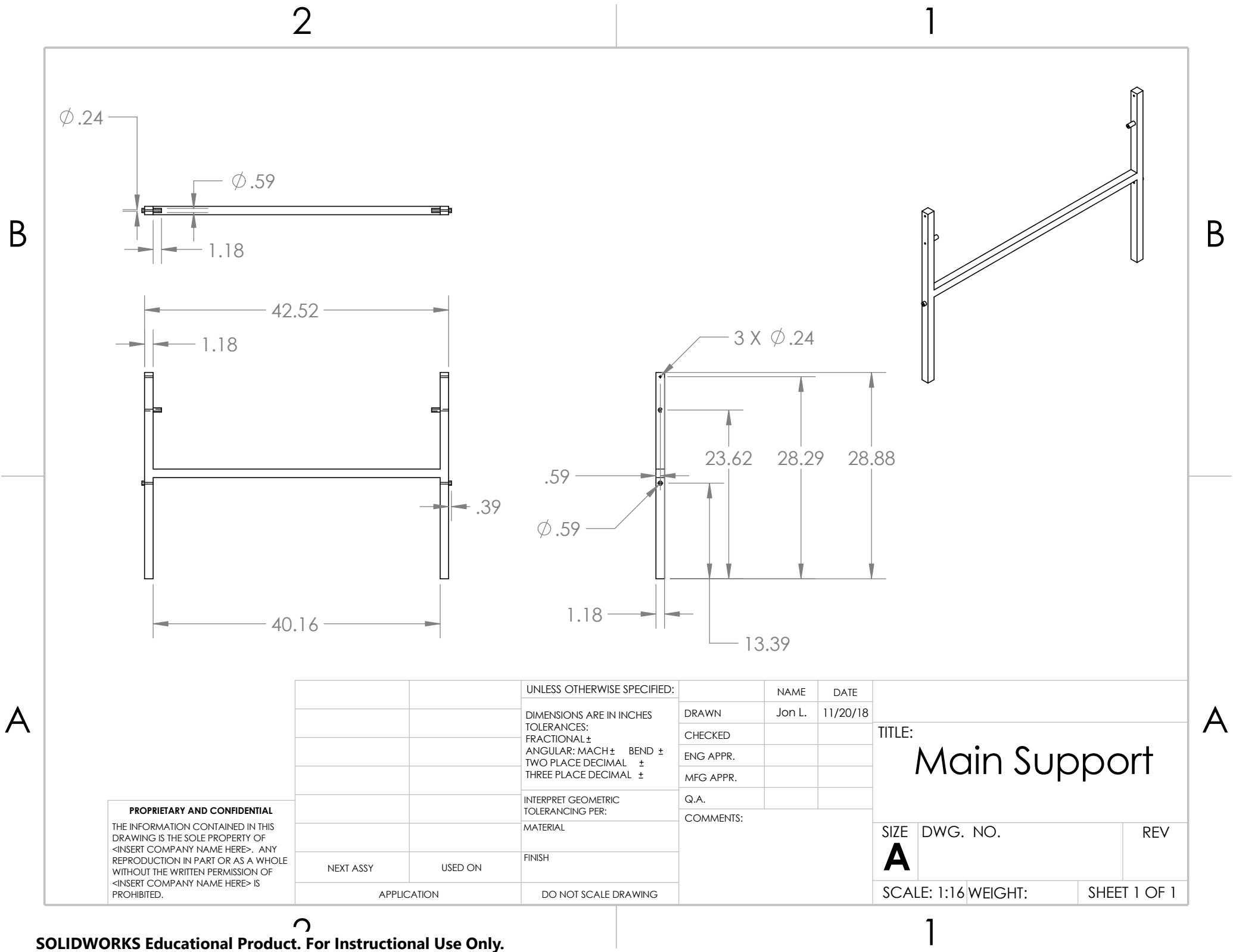


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Net Holder Tightener</div>			
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		TOLERANCES: FRACTIONAL ±	CHECKED						
		ANGULAR: MACH± BEND ±	ENG APPR.						
		TWO PLACE DECIMAL ±	MFG APPR.						
		THREE PLACE DECIMAL ±				SIZE A DWG. NO. REV			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:						
		FINISH							
NEXT ASSY	USED ON					SCALE: 1:1 WEIGHT: SHEET 1 OF 1			
APPLICATION		DO NOT SCALE DRAWING							



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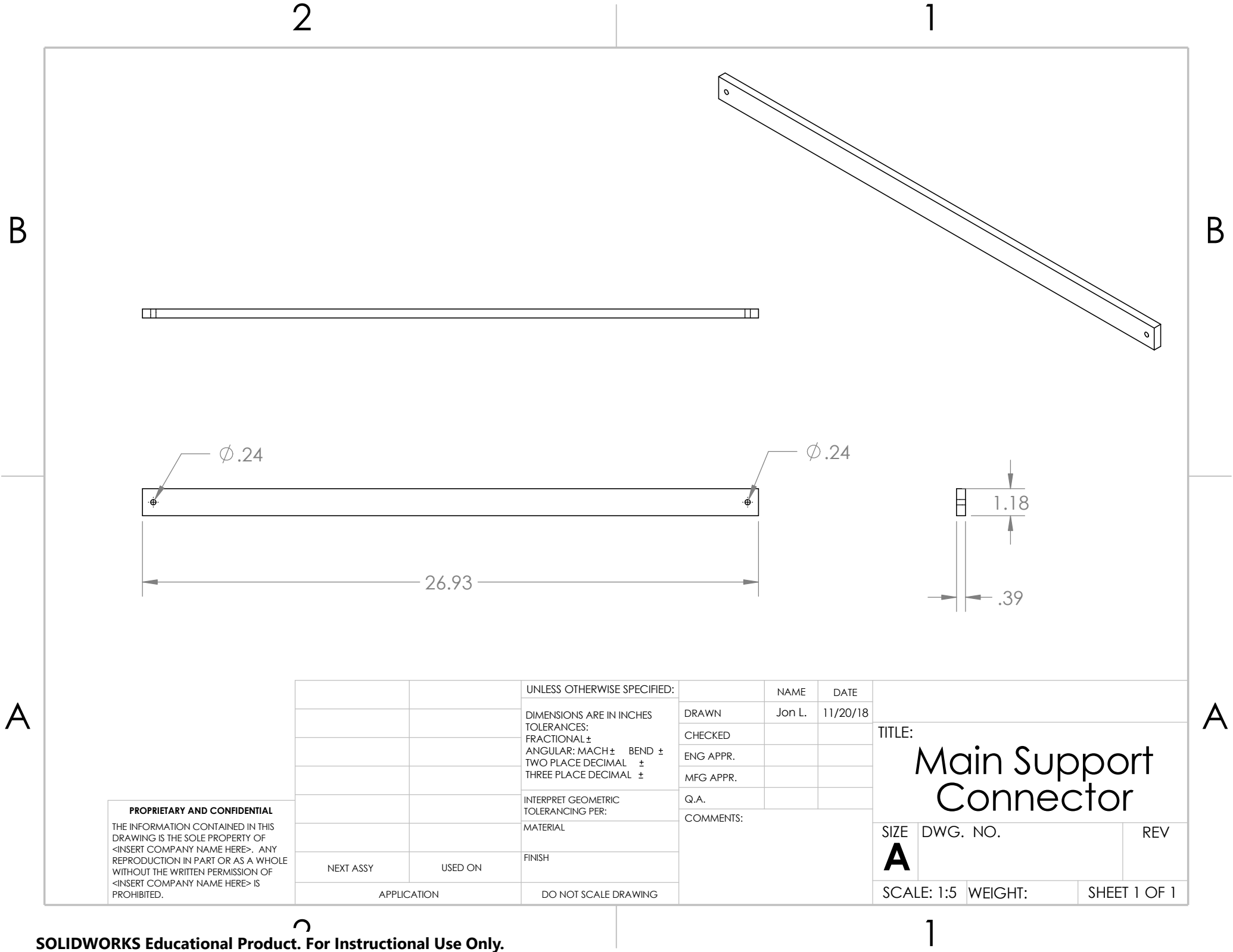
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
Main Support		
SIZE	DWG. NO.	REV
A		
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1



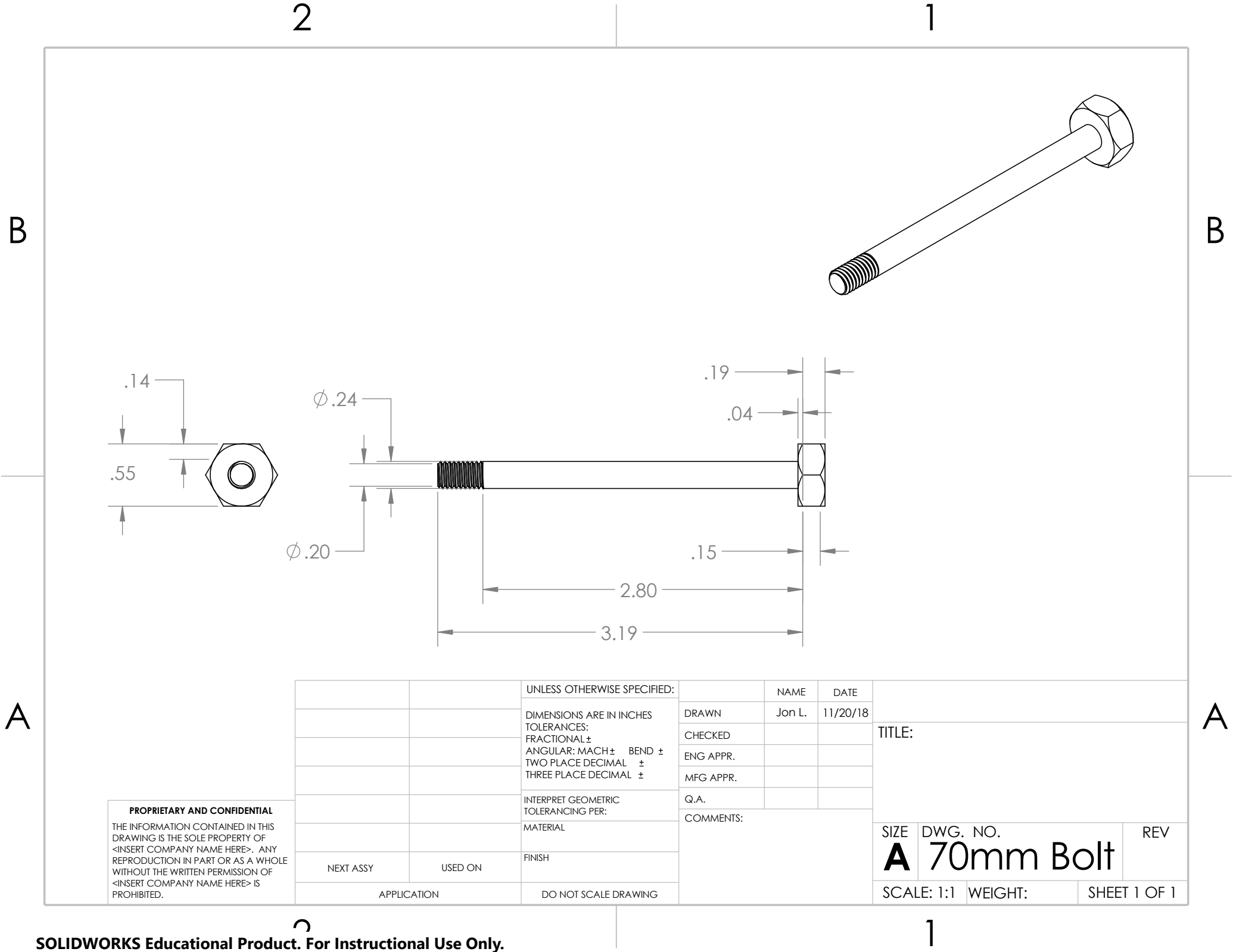
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC			
		TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

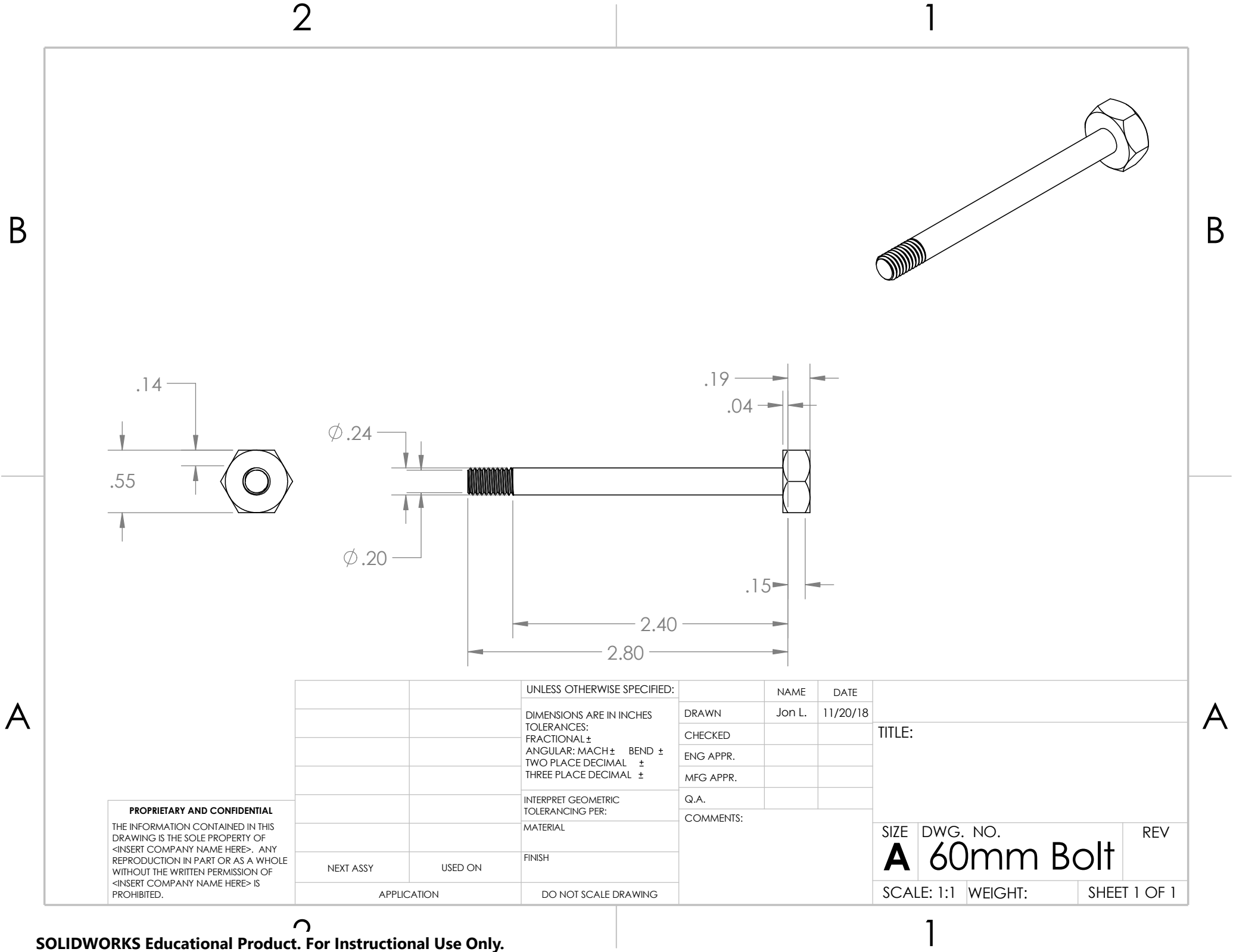
TITLE:		
Main Support Connector		
SIZE	DWG. NO.	REV
A		
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL \pm	ENG APPR.		
		ANGULAR: MACH \pm BEND \pm	MFG APPR.		
		TWO PLACE DECIMAL \pm	Q.A.		
		THREE PLACE DECIMAL \pm	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE	DWG. NO.	REV
A	70mm Bolt	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1



A

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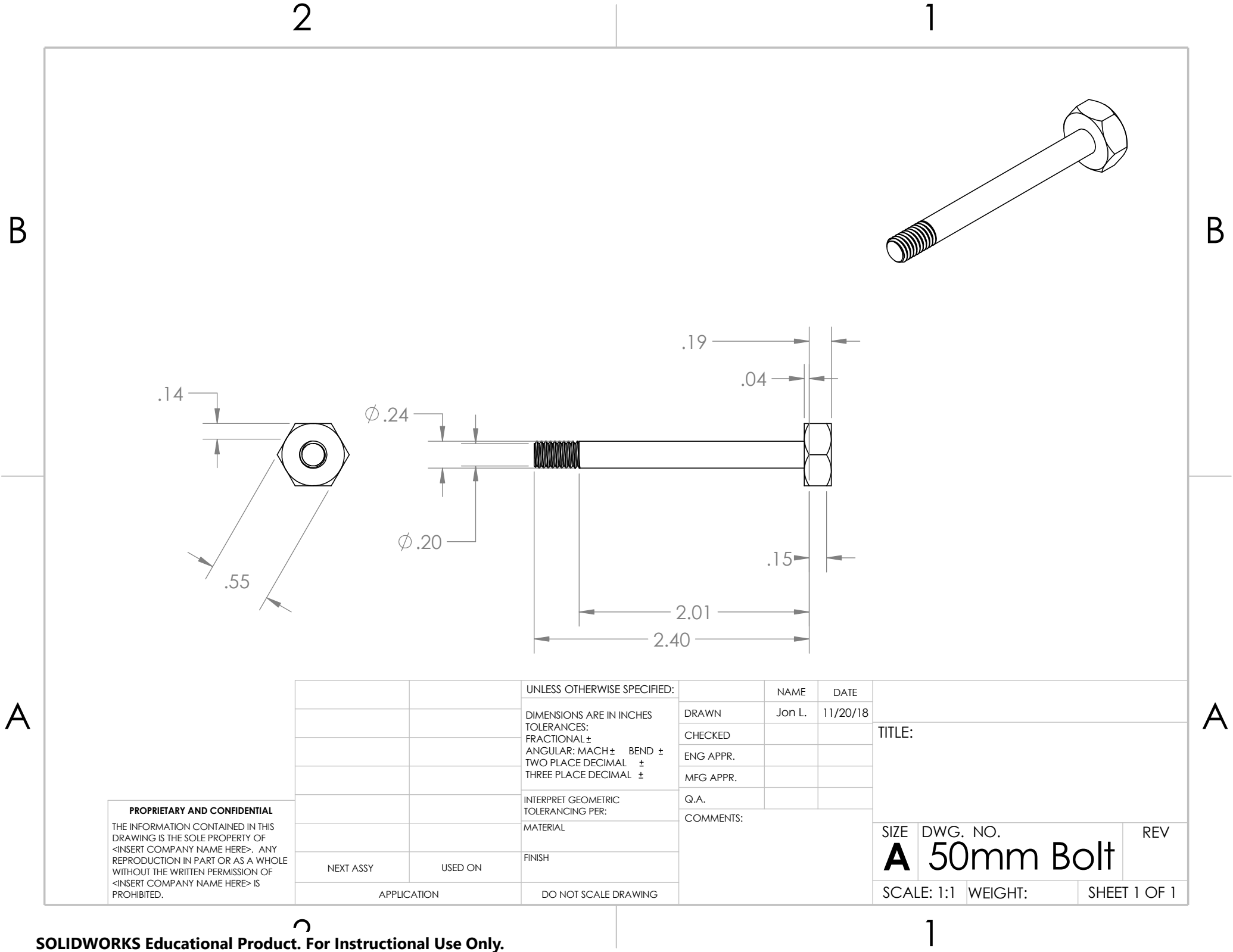
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		THREE PLACE DECIMAL \pm
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
SIZE	DWG. NO.	REV
A	60mm Bolt	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1



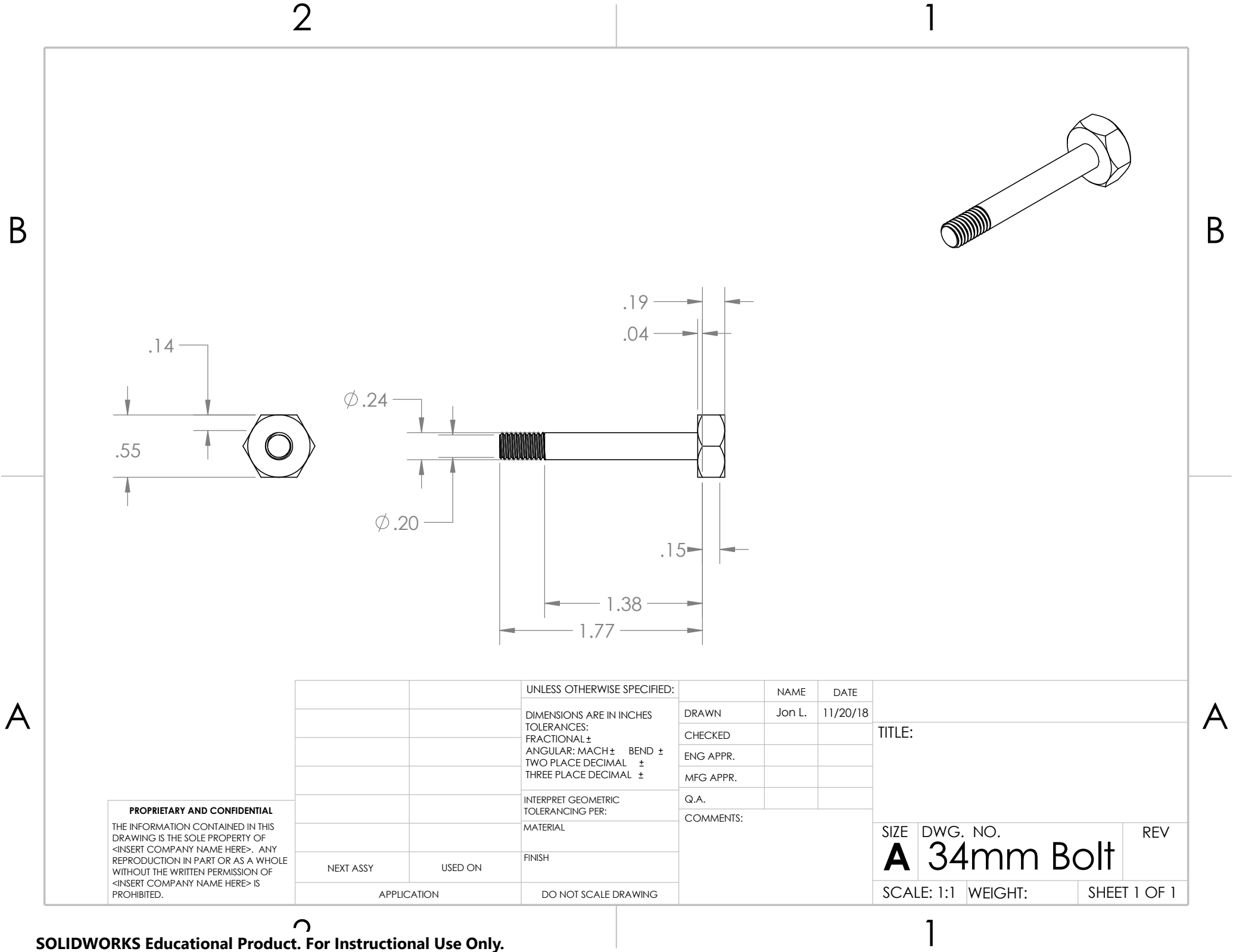
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		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
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		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			
SIZE	DWG. NO.		REV
A	50mm Bolt		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1	



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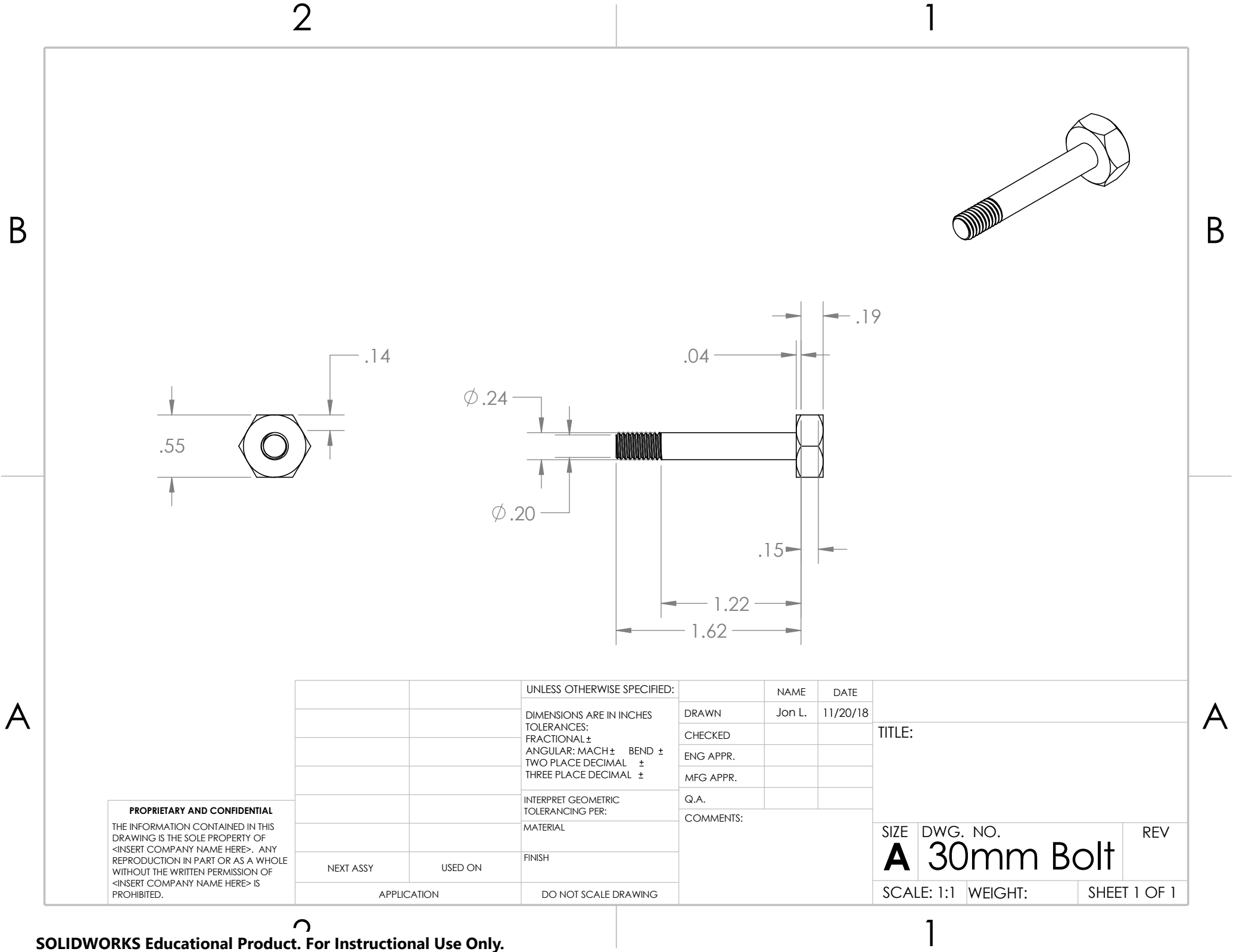
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		TOLERANCES:
		FRACTIONAL ±
		ANGULAR: MACH ± BEND ±
		TWO PLACE DECIMAL ±
		THREE PLACE DECIMAL ±
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

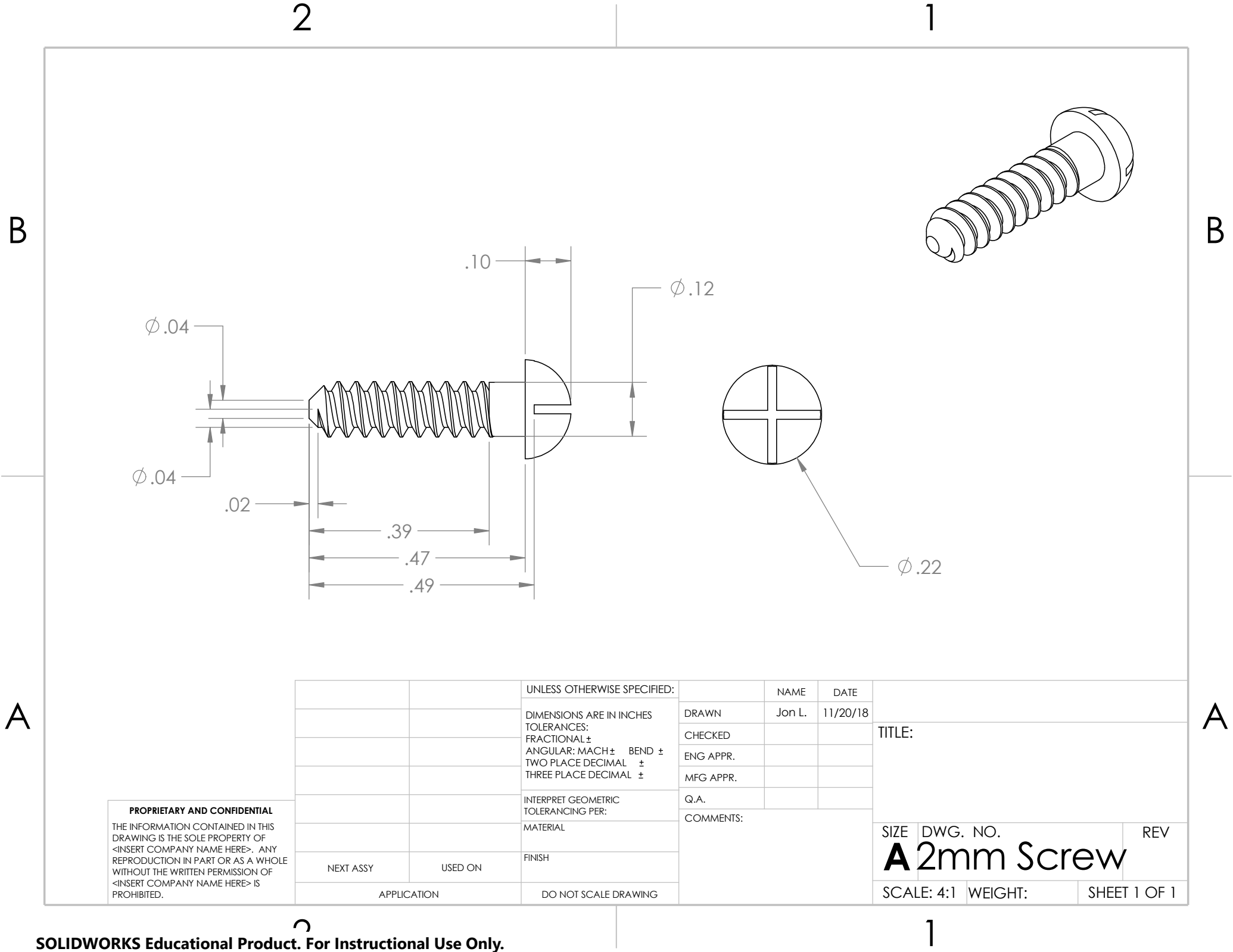
TITLE:		
SIZE	DWG. NO.	REV
A	34mm Bolt	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1



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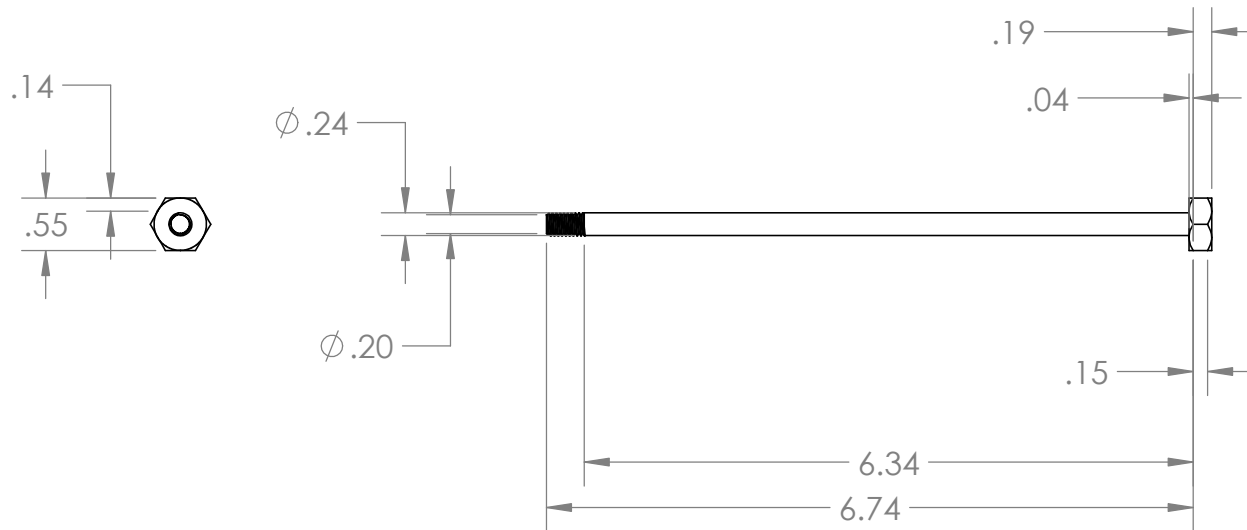
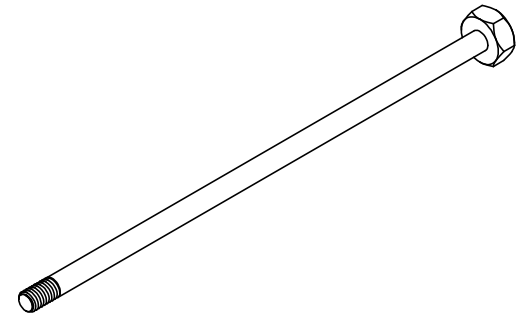
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
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		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			
SIZE	DWG. NO.	REV	
A	30mm Bolt		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1	



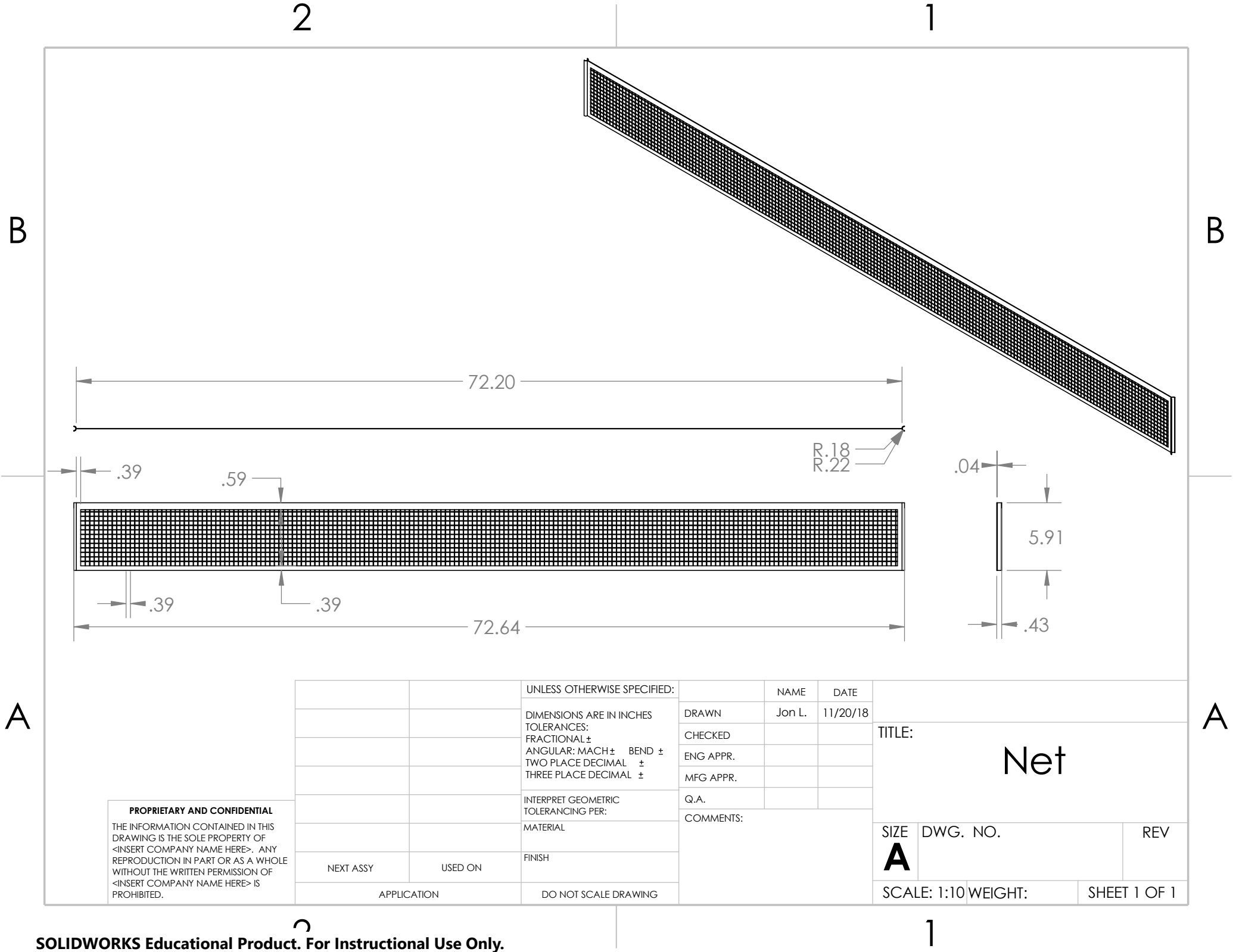
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B



A

			UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:			
			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	Jon L.				11/20/18
				CHECKED					
				ENG APPR.					
				MFG APPR.					
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			MATERIAL	COMMENTS:					
			FINISH						
	NEXT ASSY	USED ON					SCALE: 1:2	WEIGHT:	SHEET 1 OF 1
	APPLICATION		DO NOT SCALE DRAWING						



A

A

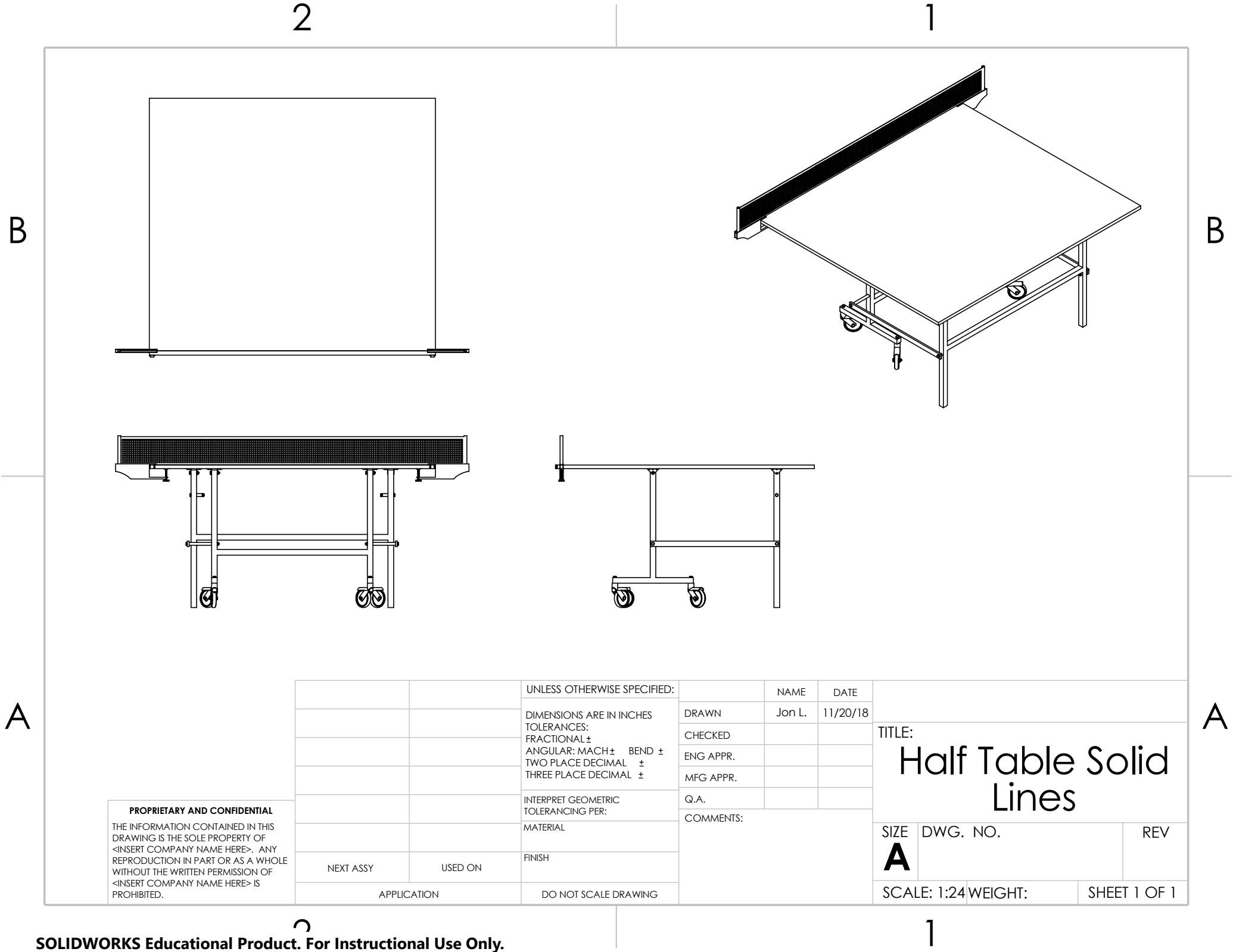
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		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:

Net

SIZE	DWG. NO.	REV
A		
SCALE: 1:10	WEIGHT:	SHEET 1 OF 1



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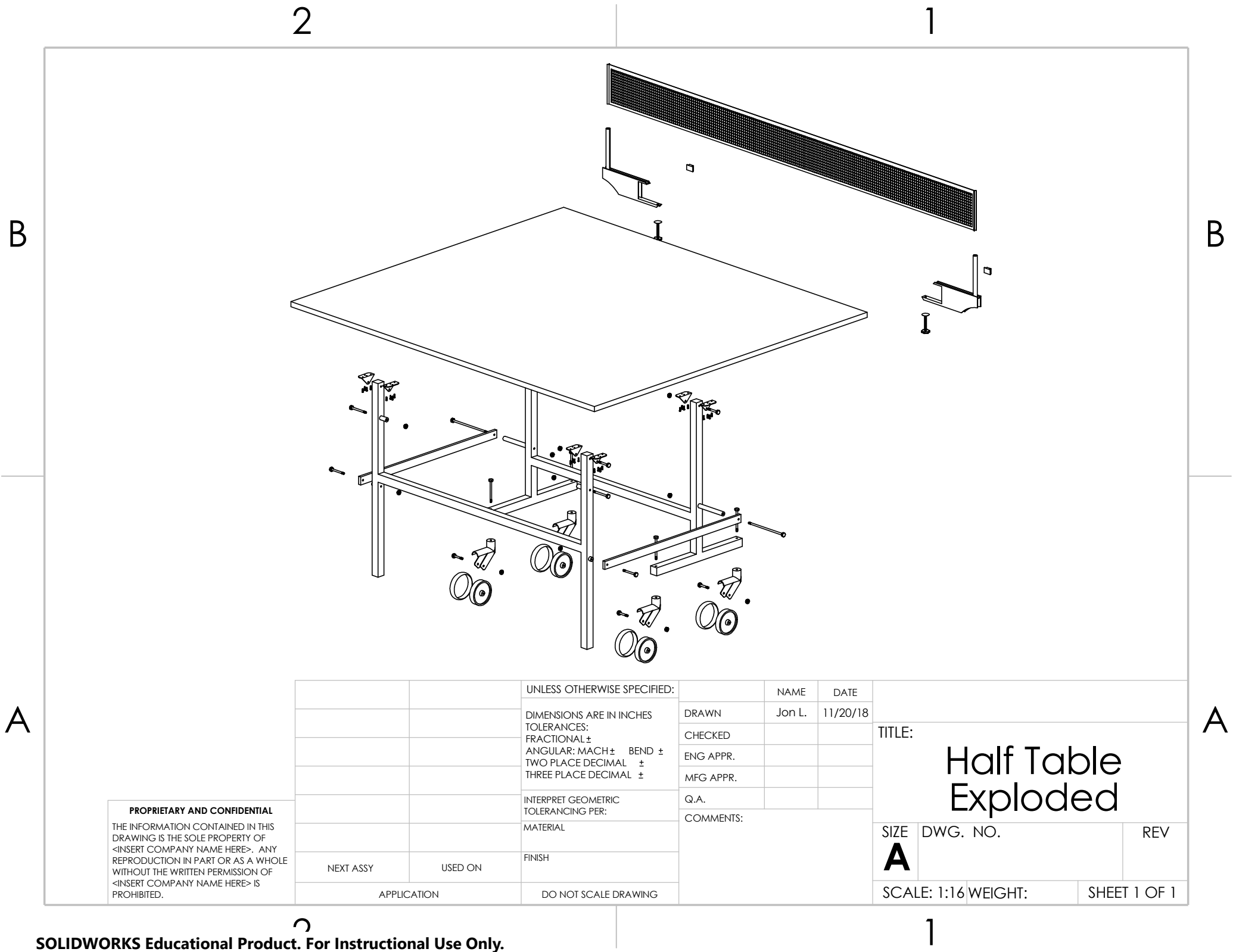
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		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		FRACTIONAL ±
		ANGULAR: MACH ± BEND ±
		TWO PLACE DECIMAL ±
		THREE PLACE DECIMAL ±
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Jon L.	11/20/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
Half Table Solid Lines		
SIZE	DWG. NO.	REV
A		
SCALE: 1:24		WEIGHT:
		SHEET 1 OF 1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
	APPLICATION	DO NOT SCALE DRAWING			

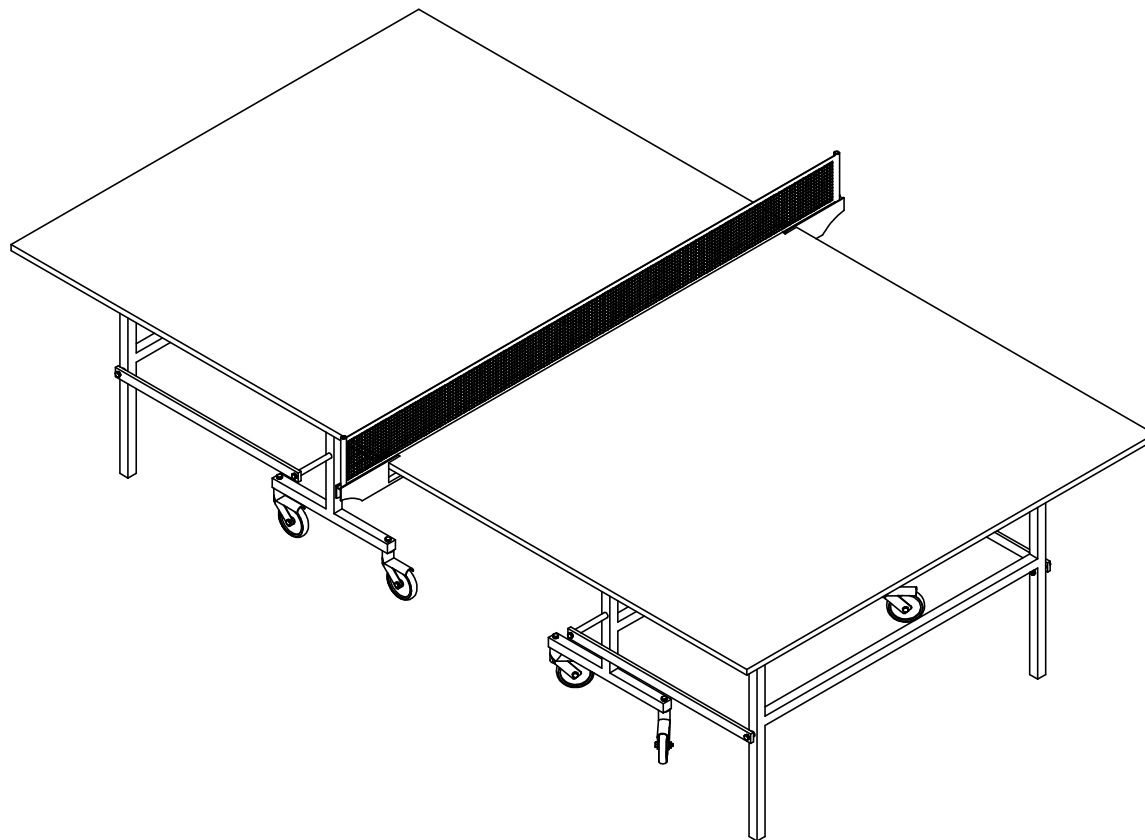
TITLE:		
Half Table Exploded		
SIZE	DWG. NO.	REV
A		
SCALE: 1:16	WEIGHT:	SHEET 1 OF 1

2

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B

B



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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Ping Pong Table	
		DIMENSIONS ARE IN INCHES	DRAWN	Jon L.	11/20/18	TITLE: Full Table Solid Lines	
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:20 WEIGHT: SHEET 1 OF 1	
		MATERIAL					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

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